

DART AEROSPACE LTD	Work Order: 43072
Description: INNER TUBE	Part Number: PB6743001247
Inspection Dwg: B6743001, Rev: B1	Page 1 of 1.

FIRST ARTICLE INSPECTION CHECKLIST

x.

[illegible]

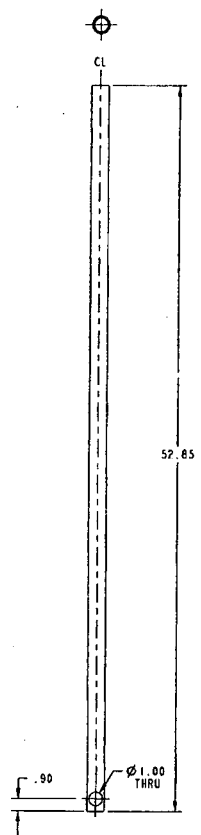
Measured by:	A.A.
Date:	08/11/14

Audited by:	AG
Date:	08/11/15

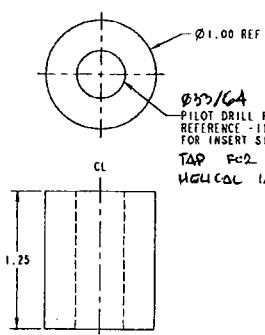
Prototype Approval:	<i>L</i>
Date:	<i>af</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

560817 #

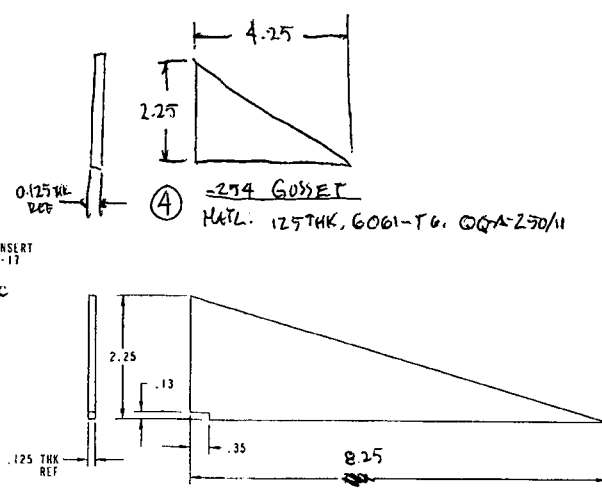


① -247 INNER TUBE
 MATL: .125 OD X .125 WALL, 6061-T6, WW-T-700/6
 SCALE 0.250

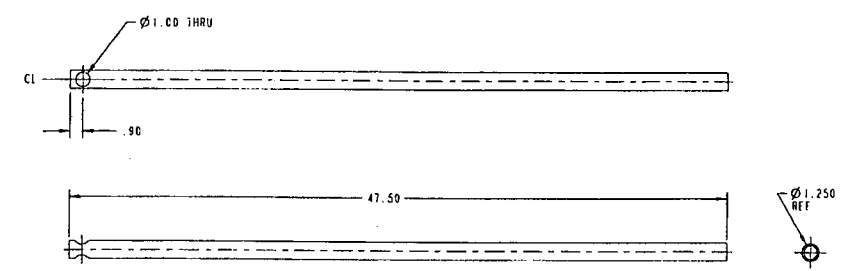


④ -249 INNER TUBE BUSHING
 MATL: 1.00 RND, 6061-T6, 00-A-200/8
 SCALE 2.000

xH



④ -253 GUSSET
 MATL: .125 THK, 6061-T6, 00-A-250/11
 SCALE 1.000



① -257 INNER TUBE
 MATL: .125 OD X .125 WALL, 6061-T6, WW-T-700/6
 SCALE 0.250

RELEASED
 17 06 09 20

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 29/10/2008 1:07:47 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 43072

Part Number: PB6743001247

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Store

8/11/17

(34)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/17

Job Completion



MF 08-11-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 29/10/2008 1:07:47 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INNER TUBE
Job Number	: 43072		
Estimate Number	: 13429		
P.O. Number	:	Part Number	: PB6743001247
This Issue	: 29/10/2008 S.O. No. :	Drawing Number	: B6743001 P.23
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 41491	Material	:
Written By	:	Due Date	: 05/11/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>MF 08-10-29</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W

Comment: Qty.: 4.6244 f(s)/Unit Total: 23.1221 f(s)

ALUM. TUBING 1.250x.125W

batch: M109850

H.A 08/11/14

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

H.A 08/11/14

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SOSLU/17 (X5)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr

H.A 08/11/14

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SOSLU/17 (X5)